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RB DB3188L-11 Job Sheet 193279



192

Part No: RB DB3188L-11

Job Qty: 6 pcs

Part Name: Transmission Drain Tool Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: ~~5/5/19~~

10-23-2019

Created By: Dara Macdonald

Type: Stock

SOLD

Description:

order 18960

Note: DWG RB DB3188L Rev.J IPP Rev. A 19.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	5/5/19	0.00	3.00		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	6 pcs	5/5/19	0.00	0.00		QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	6 pcs	5/5/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	6 pcs	5/5/19	0.00	0.00		QC 21 - SA - 21		
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 7 through 13.
 Descriptions:

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
9263K642	O-Ring 46	6 Ea (1 ea)	100-Small Fab - 1	078377	
9464K27	O-Ring As568A Dash Number 114 58	6 Ea (1 ea)	100-Small Fab - 1	120486	
98380A433	416 SS DOWEL PIN 3/32" DIA. x 3/16" LG. 54	18 (3 ea)	100-Small Fab - 1	183024	
RB DB3188L-1	Drain Hose Adapter 75	6 pcs (1 ea)	100-Small Fab - 1	222121	
RB DB3188L-3	Swivel 75	6 pcs (1 ea)	100-Small Fab - 1	137117	
RB DB3188L-5	Drain Hose Adapter 75	6 pcs (1 ea)	100-Small Fab - 1	522121	
WH-84	SPIRAL LOCK RING 56	6 Ea (1 ea)	100-Small Fab - 1	145910	

Job Allocations

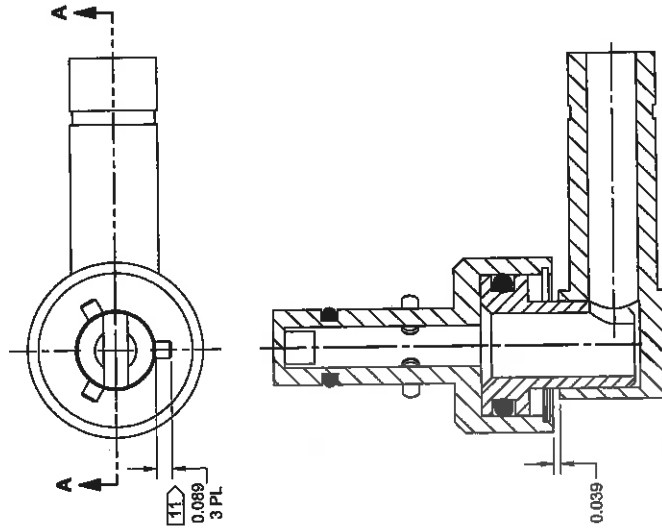
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	9263K642	6	48	0
	9464K27	6	43	0
	98380A433	18	0	0
	RB DB3188L-1	6	2	0
	RB DB3188L-3	6	6	0
	RB DB3188L-5	6	0	0
	WH-84	6	13	0

Part Specifications

Specifications could not be found.

Plex 4/10/19 8:48 AM Dart.Macdonald.Dara

ITEM #	QTY	PART #	PART TITLE
-1	1	RB DB3188L-1	QUILL
-3	1	RB DB3188L-3	SWIVEL
-5	1	RB DB3188L-5	HOSE END
17	1	Smalley#WH-84 OR EQUIV.	INTERNAL RING 0.868" OD. X 0.031" THK.
18	1	McMaster#9263K642 OR EQUIV.	VITON O-RING 7.8 mm ID. X 11.6 mm OD. X 1.9 mm WD.
19	1	McMaster#9464K27 OR EQUIV.	VITON O-RING 5/8" ID. X 13/16" OD. X 3/32" WD.
20	3	McMaster#98380A433 OR EQUIV.	416 SS DOWEL PIN 3/32" DIA. x 3/16" LG.

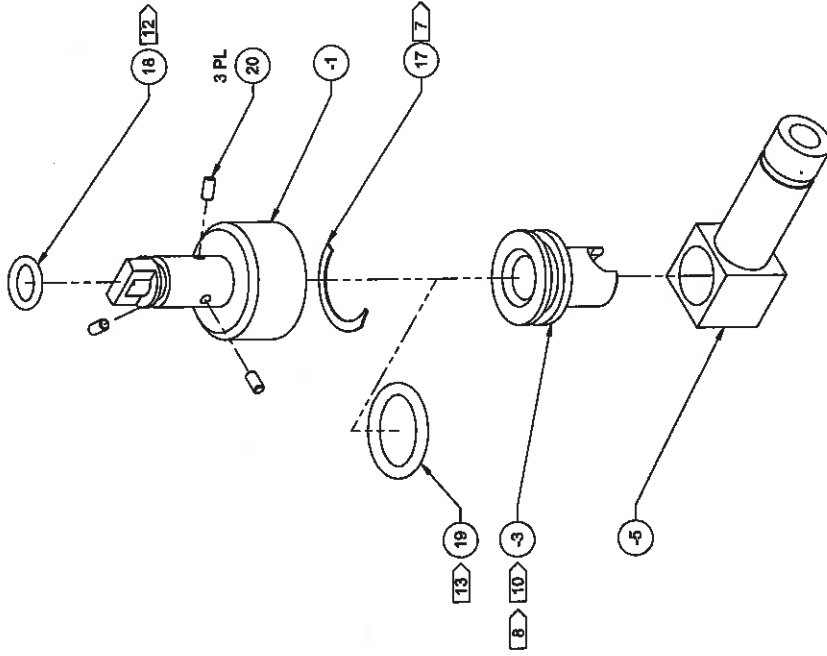


NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.06"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
UNLESS OTHERWISE NOTED

SECTION A-A

5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ITEM 17 SHALL BE CUT IN HALF TO FIT
8) WHEN PRESSING ITEM -3 INTO ITEM -5 ALIGN CUTOFF AS SHOWN
9) ASSEMBLE AS SHOWN
10) APPLY LOCITITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -3 WITH ITEM -5 AND REMOVE EXCESS
11) APPLY LOCITITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -3 WITH ITEM -1 AND REMOVE EXCESS
12) APPLY MOLYKOTE 65 OR EQUIVALENT ON ITEM 18 THEN ASSEMBLE WITH ITEM -1 AND REMOVE EXCESS
13) APPLY MOLYKOTE 65 OR EQUIVALENT ON ITEM 19 THEN ASSEMBLE WITH ITEM -3 AND REMOVE EXCESS

RB DB3188L-11 TRANSMISSION DRAIN TOOL ASSEMBLY



DESIGN	MBB	DART AEROSPACE LTD
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	DP	RB DB3188L
APPROVED	DATE	2/27/2019
TITLE		TRANSMISSION DRAIN TOOL
SCALE		NTS
REV. J		SHEET 3 OF 8
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